

TECH DATA

PRODURO™ FD-1 60

PREMIUM FINAL DRIVE AND AXLE LUBRICANT FOR CATERPILLAR EQUIPMENT

INTRODUCTION

PRODUROTM FD-1 60 is a Caterpillar FD-1 type lubricant that provides improved gear and bearing life in final drives and axles. Oils meeting the FD-1 specification are preferred by Caterpillar in final drives and axles that do not contain friction material and that previously specified TO-4 oils. PRODURO FD-1 60 should not be used in compartments containing friction material unless a FD-1 type of product is specified. For applications where friction material is present, we recommend PRODURO TO-4+ Fluids.

PRODURO FD-1 60 axle fluid is formulated with ultra-pure, high quality base oils and specialty additives to give outstanding performance and extended oil drain intervals.

FEATURES AND BENEFITS

Extended component life

- Specially formulated to protect gears and bearings against wear in severe duty applications
- Improved extreme-pressure (EP) performance when compared to TO-4 type fluids

Extended drain intervals

 Recommended drain interval of 4000 hours for off-highway trucks final drive and rear axles instead of the 2000 hour interval typically recommended for TO-4 fluids

Better performance at both high and low temperatures

Improved performance compared to other TO-4 SAE 60 products

Improved rust and corrosion protection

Iron and other metal components protected against water damage

Excellent protection from foaming

• Eliminates or reduces foaming

Compatible with TO-4 type fluids and Caterpillar seals

APPLICATIONS

PRODURO FD-1 60 Axle Oil is the primary recommendation for the Axles and Final Drives of Caterpillar off-highway equipment, especially when extended oil life is desired.

PRODURO FD-1 60 oil can be used in Caterpillar final drives and axles that previously specified TO-4 lubricants and do not contain friction material and/or wet brakes. This product is not for use in engines, transmission hydraulic systems, or older Caterpillar (789 series of haul trucks) final drive technology, where ZDDP anti-wear additive technology is better suited.

PRODURO FD-1 60 should not be used in compartments containing friction material unless an FD-1 type of product is specified. PRODURO FD-1 60 is not formulated to develop a sufficient friction coefficient to satisfy the requirements of most clutches and brakes.

Specific applications include the differentials and final drives of off-highway tractors, off-highway trucks, front wheels on off-highway trucks and the final drives of most large track-type tractors, most pipelayers and track skidders that have steel tracks and elevated final drives. Please refer to the most recent Caterpillar Machine Fluid Recommendations SEBU 6250 for detailed information and specific exceptions.

PRODURO FD-1 60 meets the Caterpillar FD-1 lubricant specification for Caterpillar final drives and axles.

TYPICAL PERFORMANCE DATA

Property	Test Method	PRODURO™ FD-1 60
PRODURO™ FD-1 Viscosity Grade		SAE 60
Density, kg/L at 15°C	D4052	0.8882
Pour Point, °C (°F)	D5950	-24 (-11)
Flash Point, COC, °C (°F)	D92	277 (530)
Kinematic Viscosity, cSt @ 40°C cSt @ 100°C SUS @ 100°F SUS @ 210°F	D445	360.6 26.49 1922 131
Viscosity Index	D2270	98
Brookfield Viscosity, cP @ -10°C (14°F)	D2983	33,720
Copper Corrosion, 3 hours, 150°C (302°F)	D130M	1B
Total Base Number	D2896	2.50
Sulfated Ash, mass %	D874	0.15
Foaming Characteristics, mL, Sequence 1	D892	0/0
Foaming Characteristics, mL, Sequence 2	D892	20/0
Foaming Characteristics, mL, Sequence 3	D892	0/0
Elemental Analysis by wt %, P	D4951	0.0306

The values quoted above are typical of normal production. They do not constitute a specification.

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Committed to the disciplined operation of our business.



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